



EXOTAP® VC-10 Ti

Taps Designed for Titanium Alloys

ABOUT OSG

DRILLING

THREADING

MILLING

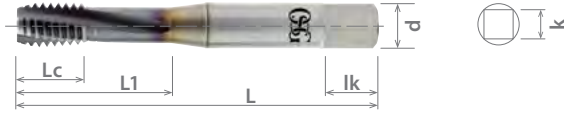
HOLDERS

INDEX

List 345Ti

EXOTAP® VC-10 V-Ti-SFT

SPIRAL FLUTE	VC10	V	3 FLUTE	C/2.5P	10°	PACKED 1 PIECE
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EDP Number	Thread Size	Thread Limit	Overall Length		Thread Length		Neck Length		Shank Diameter		Square Width		Square Length	
			L (mm)	Lc (mm)	L1 (mm)	d (mm)	k (mm)	lk (mm)						
1316210008	● M2.5 x 0.45	D3	46.00	12.70	-	3.58	2.79	4.76						
1316210108	● M3 x 0.5	D3	49.20	16.00	-	3.58	2.79	4.76						
1316210208	● M4 x 0.7	D4	54.00	19.10	-	4.27	3.33	6.35						
1316210308	● M5 x 0.8	D4	60.30	22.20	-	4.93	3.86	6.35						
1316210408	● M6 x 1	D5	63.50	25.40	-	6.48	4.85	7.94						
1316210508	● M8 x 1.25	D5	69.10	10.00	28.60	8.08	6.05	9.53						
1316210608	● M10 x 1.25	D5	74.60	12.00	31.80	9.68	7.26	11.11						
1316210708	● M10 x 1.5	D6	74.60	12.00	31.80	9.68	7.26	11.11						
1316210908	● M12 x 1.25	D5	85.70	14.00	49.10	9.32	6.99	11.11						
1316210808	● M12 x 1.75	D6	85.70	14.00	49.10	9.32	6.99	11.11						

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



P					M			K	N		S		H					
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel					
Carbon Steel			Alloy Steel	Die Steel	Aluminum		Nickel Alloy		Titanium									
Low	Medium	High			6061	Casting				Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC			
1010	1035	1065	4140		300	400	17-4 PH											
1018	1045		4340															
			15-30 SFM				8-20 SFM											

○ Good ⊗ Best

